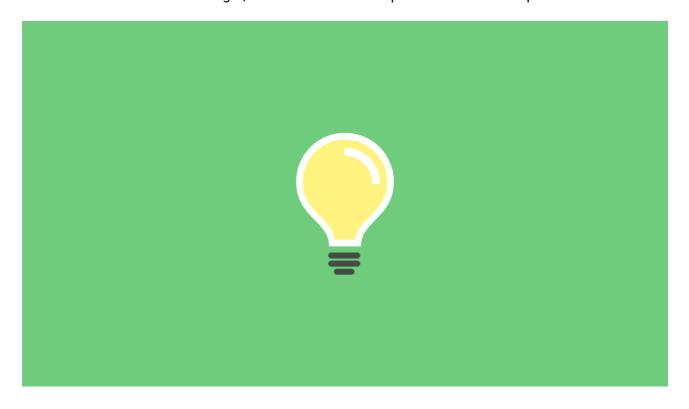
6S's for Safety

This 6S is a bright, attractive reminder to post around the workplace.



Sort: Sorting is a process that involves selections What need to complete the and removing everything else from your work
area.
Straighten: Straightening specifically customizes your workstation and surrounding area to meet your work area needs.
Arrange remaining items so they are easy to Select, use.
Sweep: Sweeping is powerful because its purpose is to the reason why things become dirty. Emphasis is on the removal of the purpose is to the reason why things become dirty.
dirt, and grime to reveal the source and eliminate it.
Standardize: Standardizing creates a work area free Of checklists; if good standards are put in place it will be easier to
maintain and continue improving.
Sustain: Sustainability is the result of how well we have performed the four In the Stage, think of ways to eliminate effort in
maintaining an area.
Safety: Building awareness into all activities is the focus of this Step. zero accidents and injuries Will be attained When
accident prevention